



PLAYWORLD SYSTEMS, INC.

1000 Buffalo Road
Lewisburg, PA
17837-9795 USA

EQUIPMENT SIZE:

46'-10" x 32'-8" x 16'-9"

14,27M x 9,96M x 5,11M

USE ZONE:

59'-0" x 48'-10"

18,00M x 14,29M

AREA:

1850 SqFt.

171,87 SqM.

PERIMETER:

169 Ft.

51,51M

FALL HEIGHT:

9 Ft.

2,74M

USER CAPACITY:

89

AGE GROUP:

5-12

ADA SCHEDULE	Total Elevated Play Activities: 16		
	Total Ground-Level Play Activities: 10		
	Accessible Elevated Activities	Accessible Ground-Level Activities	Accessible Ground-Level Play Types
Required	8	5	3
Provided	12	6	4

✓ ASTM F1487-11

✓ CPSC #325



PROJECT NO:

350-1619A

SCALE:

3/16"=1'-0"

DRAWN BY:

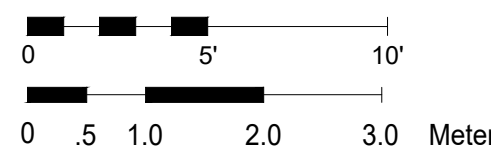
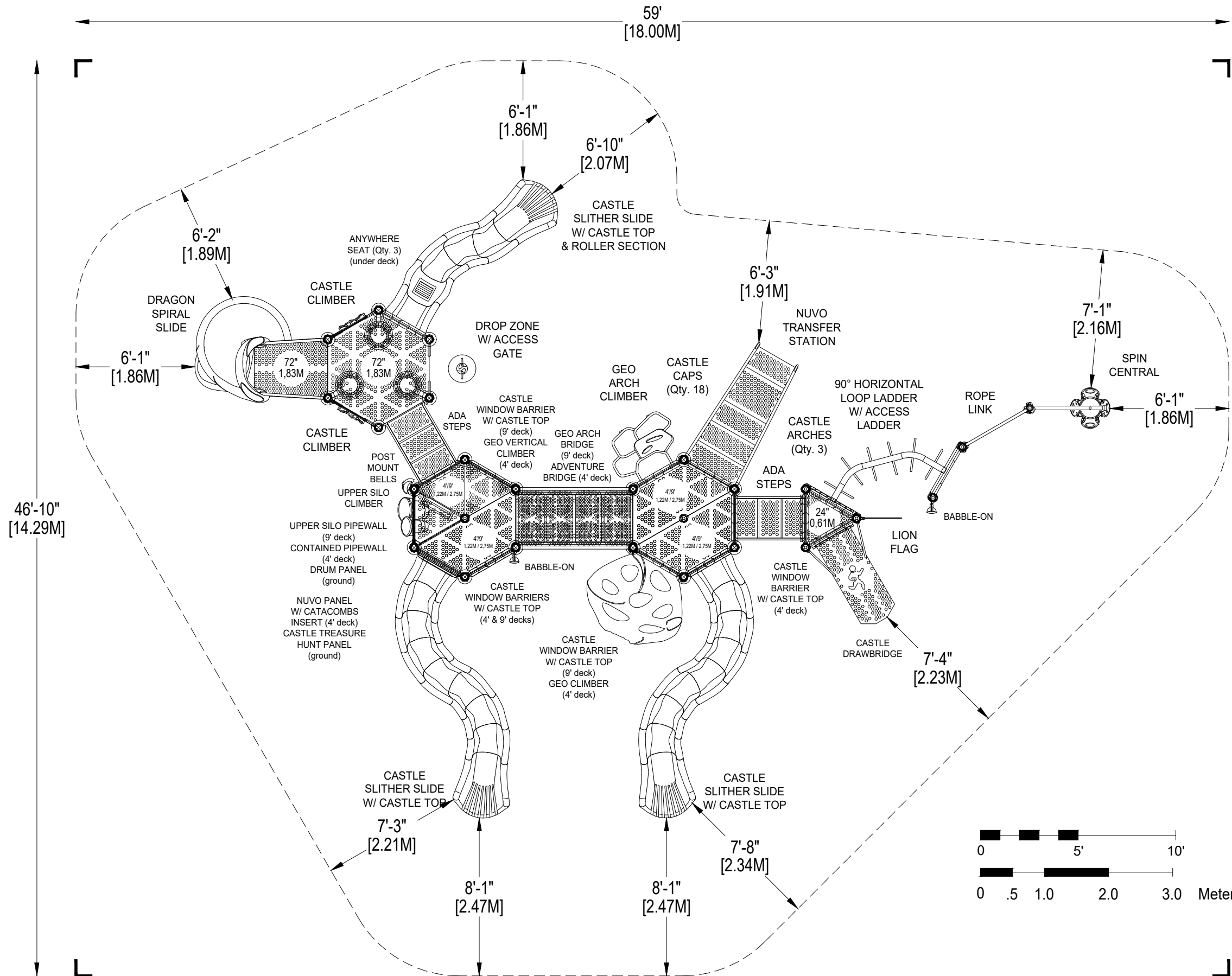
I. PERKINS

Paper Size

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DATE:

14-OCT-16



*PLAYGROUND SUPERVISION REQUIRED

CAMELOT
CATALOG PRE-DESIGN

Camelot

Design Number: 350-1619A - Bill Of Material

Ref. No.	Part No.	Description	Quantity
Posts			
1	ZZCH0028	3.5in OD x 136in STEEL POST W/ RIVETED CAP	2
2	ZZCH0038GZ	3.5in OD x 148in GROUND ZERO POST	1
3	ZZCH0069	3.5in OD x 184in STEEL POST W/O CAP	4
4	ZZCH0076	3.5in OD x 200in STEEL POST W/RIVETED CAP	4
5	ZZCH0256	3.5in OD x 212in STEEL POST W/CAP	1
6	ZZCH0259	3.5in OD x 224in STEEL POST W/O CAP	14
Decks & Kick Plates			
7	ZZCH0617	TRIANGULAR COATED DECK ASSEMBLY	3
8	ZZCH0618	1/2 HEX COATED DECK ASSEMBLY	7
9	zzCH0619	FULL HEX COATED DECK ASSEMBLY	1
10	ZZUN2290	COATED DECK TO DECK CONNECTION KIT	8
ADA Items			
11	ZZCH0678	NUVO- 48in TRANSFER STATION	1
Slides			
12	ZZCH3540	SLIDE- NUVO 360 SPIRAL SLIDE - SERPENT	1
13	ZZCH8510	SLITHER SLIDE ENTRY/EXIT (CASTLE THEME)	3
14	ZZUN3208	SLITHER SLIDE 2.0 (RIGHT SECTION)	9
15	ZZUN3209	SLITHER SLIDE 2.0 (LEFT SECTION)	8
16	ZZUN3219	SLITHER SLIDE ROLLER SECTION	1
17	ZZUN3246	SLITHER SLIDE 2.0 SUPPORT LEG 6ft-6in	2
18	ZZUN3249	SLITHER SLIDE 2.0 SUPPORT LEG 3ft-6in	3
Activity Panels			
19	ZZCH4578	ANYWHERE SEAT	3
20	ZZCH4807	OVAL INSERT PANEL (DECK MOUNT)	1
21	ZZCH8516	CASTLE WINDOW BARRIER (DECK)	9
22	ZZCH8519	CASTLE TREASURE HUNT (GROUND)	1
23	ZZUN4792	CATACOMBS PANEL INSERT	1
Barriers			
24	ZZCH4095	CENTERLINE PIPE WALL BARRIER	1
25	ZZCH4288	ACCESS GATE	1
26	ZZCH4456	UPPER SILO CLIMBER EXTENDED BARRIER	1
27	ZZCH4745	CONTAINMENT PIPE WALL (HEX TOWER)	1
Climbers			
28	ZZCH6756	4ft GEO CLIMBER	1
29	ZZCH6996	GEO VERTICAL CLIMBER (48in DK)	1
30	ZZCH7006	GEO ARCH CLIMBER (48in DK)	1
31	ZZCH7945	UPPER SILO CLIMBER	1
32	ZZCH8449	THE ROPE LINK CLIMBER	1
33	ZZCH8520	CASTLE CLIMBER (72in DECK)	2
Overhead Events			
34	ZZCH5850	90 DEGREE HORIZONTAL LOOP LADDER	1
35	ZZCH5960	OVERHEAD EVENT ACCESS LADDER (24in DECK)	1



Camelot

Design Number: 350-1619A - Bill Of Material

Ref. No.	Part No.	Description	Quantity
Balance			
36	ZZUN7027	DROP ZONE (72in DECK)	1
GroundZero Balance			
37	ZZCH6798	SPIN CENTRAL - CSA (CH)	1
Bridges			
38	ZZCH6597	6ft ADVENTURE BRIDGE w/ISO43 CHAIN	1
39	ZZCH6967	6ft GEO ARCH BRIDGE	1
40	ZZCH8530	DRAWBRIDGE	1
Audible Activities			
41	ZZCH4467	GROUND TO GROUND BABBLE-ON	1
42	ZZCH4557	8in BELL (POST MOUNT)	1
43	ZZCH4559	10in BELL (POST MOUNT)	1
44	ZZCH4587	DRUM PANEL (GROUND LEVEL)	1
Roofs & Arches			
45	ZZCH8500	CASTLE ARCH	3
46	ZZCH8506	CASTLE CAP	18
47	ZZCH8537	POST FLAG - CROWN	2
48	ZZCH8538	POST FLAG - LION	1
Stairs and Ladders			
49	ZZCH9170	24in ACCESS STEPPED PLATFORM (DECK TO DECK)	2
Additional Tool & Maintenance Kits			
50	ZZCHGUID	CHALLENGER GUIDELINES	1
51	ZZUN9910	SURFACING WARNING LABEL KIT	1
52	ZZUN9930	PIPE SYSTEMS MAINTENANCE KIT W/ AEROSOL	1

Camelot

Post/Installation: Steel-Footed

Design Number: 350-1619A - Pricing Schedule
2017 Pricing

Ref. No.	Part No.	Qty.	Description	Unit Weight (lbs)	Unit List (US\$)	Total Weight (lbs)	Total List (US\$)
Modular Playscape:							
Posts							
1	ZZCH0028	2	3.5in OD x 136in STEEL POST W/ RIVETED CAP	43.51	182.00	87.02	364.00
2	ZZCH0038GZ	1	3.5in OD x 148in GROUND ZERO POST	47.01	192.00	47.01	192.00
3	ZZCH0069	4	3.5in OD x 184in STEEL POST W/O CAP	56.71	174.00	226.84	696.00
4	ZZCH0076	4	3.5in OD x 200in STEEL POST W/RIVETED CAP	61.01	231.00	244.04	924.00
5	ZZCH0256	1	3.5in OD x 212in STEEL POST W/CAP	62.01	260.00	62.01	260.00
6	ZZCH0259	14	3.5in OD x 224in STEEL POST W/O CAP	64.51	236.00	903.14	3,304.00
Decks & Kick Plates							
7	ZZCH0617	3	TRIANGULAR COATED DECK ASSEMBLY	29.9	574.00	89.70	1,722.00
8	ZZCH0618	7	1/2 HEX COATED DECK ASSEMBLY	78.32	1,028.00	548.24	7,196.00
9	zzCH0619	1	FULL HEX COATED DECK ASSEMBLY	151.26	1,755.00	151.26	1,755.00
10	ZZUN2290	8	COATED DECK TO DECK CONNECTION KIT	0.29	0.00	2.32	0.00
ADA Items							
11	ZZCH0678	1	NUVO- 48in TRANSFER STATION	299.54	2,223.00	299.54	2,223.00
Slides							
12	ZZCH3540	1	SLIDE- NUVO 360 SPIRAL SLIDE - SERPENT	460.74	5,640.00	460.74	5,640.00
13	ZZCH8510	3	SLITHER SLIDE ENTRY/EXIT (CASTLE THEME)	92.99	1,630.00	278.97	4,890.00
14	ZZUN3208	9	SLITHER SLIDE 2.0 (RIGHT SECTION)	19.59	389.00	176.31	3,501.00
15	ZZUN3209	8	SLITHER SLIDE 2.0 (LEFT SECTION)	19.59	389.00	156.72	3,112.00
16	ZZUN3219	1	SLITHER SLIDE ROLLER SECTION	33.8	1,013.00	33.80	1,013.00
17	ZZUN3246	2	SLITHER SLIDE 2.0 SUPPORT LEG 6ft-6in	21.61	195.00	43.22	390.00
18	ZZUN3249	3	SLITHER SLIDE 2.0 SUPPORT LEG 3ft-6in	15.01	171.00	45.03	513.00
Activity Panels							
19	ZZCH4578	3	ANYWHERE SEAT	31.1	296.00	93.30	888.00
20	ZZCH4807	1	OVAL INSERT PANEL (DECK MOUNT)	28.16	552.00	28.16	552.00
21	ZZCH8516	9	CASTLE WINDOW BARRIER (DECK)	41.19	784.00	370.71	7,056.00
22	ZZCH8519	1	CASTLE TREASURE HUNT (GROUND)	42.56	1,070.00	42.56	1,070.00
23	ZZUN4792	1	CATACOMBS PANEL INSERT	23.02	576.00	23.02	576.00
Barriers							
24	ZZCH4095	1	CENTERLINE PIPE WALL BARRIER	28.74	378.00	28.74	378.00
25	ZZCH4288	1	ACCESS GATE	17.34	290.00	17.34	290.00
26	ZZCH4456	1	UPPER SILO CLIMBER EXTENDED BARRIER	30.28	475.00	30.28	475.00
27	ZZCH4745	1	CONTAINMENT PIPE WALL (HEX TOWER)	36.6	542.00	36.60	542.00
Climbers							
28	ZZCH6756	1	4ft GEO CLIMBER	114.52	1,661.00	114.52	1,661.00
29	ZZCH6996	1	GEO VERTICAL CLIMBER (48in DK)	57.76	1,090.00	57.76	1,090.00



Camelot

Post/Installation: Steel-Footed

Design Number: 350-1619A - Pricing Schedule
2017 Pricing

Ref. No.	Part No.	Qty.	Description	Unit Weight (lbs)	Unit List (US\$)	Total Weight (lbs)	Total List (US\$)
30	ZZCH7006	1	GEO ARCH CLIMBER (48in DK)	55.71	961.00	55.71	961.00
31	ZZCH7945	1	UPPER SILO CLIMBER	136.94	1,762.00	136.94	1,762.00
32	ZZCH8449	1	THE ROPE LINK CLIMBER	34.1	857.00	34.10	857.00
33	ZZCH8520	2	CASTLE CLIMBER (72in DECK)	90.69	1,736.00	181.38	3,472.00
Overhead Events							
34	ZZCH5850	1	90 DEGREE HORIZONTAL LOOP LADDER	67.9	869.00	67.90	869.00
35	ZZCH5960	1	OVERHEAD EVENT ACCESS LADDER (24in DECK)	23.52	353.00	23.52	353.00
Balance							
36	ZZUN7027	1	DROP ZONE (72in DECK)	216.32	5,603.00	216.32	5,603.00
GroundZero Balance							
37	ZZCH6798	1	SPIN CENTRAL - CSA (CH)	54.76	1,221.00	54.76	1,221.00
Bridges							
38	ZZCH6597	1	6ft ADVENTURE BRIDGE w/ISO43 CHAIN	178.54	3,571.00	178.54	3,571.00
39	ZZCH6967	1	6ft GEO ARCH BRIDGE	275.84	4,124.00	275.84	4,124.00
40	ZZCH8530	1	DRAWBRIDGE	183.31	2,591.00	183.31	2,591.00
Audible Activities							
41	ZZCH4467	1	GROUND TO GROUND BABBLE-ON	43.15	734.00	43.15	734.00
42	ZZCH4557	1	8in BELL (POST MOUNT)	5.15	172.00	5.15	172.00
43	ZZCH4559	1	10in BELL (POST MOUNT)	6.87	194.00	6.87	194.00
44	ZZCH4587	1	DRUM PANEL (GROUND LEVEL)	44.64	1,016.00	44.64	1,016.00
Roofs & Arches							
45	ZZCH8500	3	CASTLE ARCH	23.6	666.00	70.80	1,998.00
46	ZZCH8506	18	CASTLE CAP	3.35	117.00	60.30	2,106.00
47	ZZCH8537	2	POST FLAG - CROWN	12.3	357.00	24.60	714.00
48	ZZCH8538	1	POST FLAG - LION	12.3	357.00	12.30	357.00
Stairs and Ladders							
49	ZZCH9170	2	24in ACCESS STEPPED PLATFORM (DECK TO DECK)	135.24	1,919.00	270.48	3,838.00
Additional Tool & Maintenance Kits							
50	ZZCHGUID	1	CHALLENGER GUIDELINES	0	0.00	0.00	0.00
51	ZZUN9910	1	SURFACING WARNING LABEL KIT	0.05	0.00	0.05	0.00
52	ZZUN9930	1	PIPE SYSTEMS MAINTENANCE KIT W/ AEROSOL	0	0.00	0.00	0.00
Total:						6,645.56	88,786.00

Independent Items:



Camelot

Post/Installation: Steel-Footed

Design Number: 350-1619A - Pricing Schedule
2017 Pricing

Ref. No.	Part No.	Qty.	Description	Unit Weight (lbs)	Unit List (US\$)	Total Weight (lbs)	Total List (US\$)
					Total:	0.00	0.00
					Grand Total:	6,645.56	88,786.00

Please Note:

1. When placing an order for this project, the drawing number is representative of the Playmakers, Challengers or Explorers playstructure only. Items listed under 'Independent Items' must be listed on your purchase order separately to be included.



Camelot

Design Number: 350-1619A - Compliance and Technical Data

Reference Document: ASTM F1487

Ref. No.	Part No.	Qty.	Description	Unit ASTM Status	Total Weight (lbs)	Pre-Consumer Recycled Content (lbs)	Post-Consumer Content (lbs)	CO2e Footprint (kgs)	Users	Install Hours	Concrete (Yds3)	Active Play Events
1	ZZCH0028	2	3.5in OD x 136in STEEL POST W/ RIVETED CAP	Certified	87.02			117	0	2.00	0.25	0
2	ZZCH0038GZ	1	3.5in OD x 148in GROUND ZERO POST	Certified	47.01			63	0	1.00	0.18	0
3	ZZCH0069	4	3.5in OD x 184in STEEL POST W/O CAP	Certified	226.84			292	0	4.00	0.50	0
4	ZZCH0076	4	3.5in OD x 200in STEEL POST W/RIVETED CAP	Certified	244.04			336	0	4.00	0.50	0
5	ZZCH0256	1	3.5in OD x 212in STEEL POST W/CAP	Certified	62.01			93	0	1.00	0.13	0
6	ZZCH0259	14	3.5in OD x 224in STEEL POST W/O CAP	Certified	903.14			1,245	0	14.00	1.82	0
7	ZZCH0617	3	TRIANGULAR COATED DECK ASSEMBLY	Certified	89.70			360	6	3.00	0.00	0
8	ZZCH0618	7	1/2 HEX COATED DECK ASSEMBLY	Certified	548.24			1,763	28	10.50	0.00	0
9	zzCH0619	1	FULL HEX COATED DECK ASSEMBLY	Certified	151.26			444	6	1.50	0.00	0
10	ZZUN2290	8	COATED DECK TO DECK CONNECTION KIT	Certified	2.32			30	0	4.00	0.00	0
11	ZZCH0678	1	NUVO- 48in TRANSFER STATION	Certified	299.54			563	3	3.50	0.12	0
12	ZZCH3540	1	SLIDE- NUVO 360 SPIRAL SLIDE - SERPENT	Certified	460.74			2,152	2	6.00	0.15	1
13	ZZCH8510	3	SLITHER SLIDE ENTRY/EXIT (CASTLE THEME)	Certified	278.97			2,024	6	6.00	0.09	3
14	ZZUN3208	9	SLITHER SLIDE 2.0 (RIGHT SECTION)	Certified	176.31			1,202	0	2.25	0.00	0
15	ZZUN3209	8	SLITHER SLIDE 2.0 (LEFT SECTION)	Certified	156.72			1,068	0	2.00	0.00	0
16	ZZUN3219	1	SLITHER SLIDE ROLLER SECTION	Certified	33.80			472	0	0.25	0.00	0
17	ZZUN3246	2	SLITHER SLIDE 2.0 SUPPORT LEG 6ft-6in	Certified	43.22			148	0	0.50	0.06	0
18	ZZUN3249	3	SLITHER SLIDE 2.0 SUPPORT LEG 3ft-6in	Certified	45.03			187	0	0.75	0.09	0
19	ZZCH4578	3	ANYWHERE SEAT	Certified	93.30			269	3	0.75	0.00	3
20	ZZCH4807	1	OVAL INSERT PANEL (DECK MOUNT)	Certified	28.16			211	0	0.50	0.00	0
21	ZZCH8516	9	CASTLE WINDOW BARRIER (DECK)	Certified	370.71			3,194	0	4.50	0.00	0
22	ZZCH8519	1	CASTLE TREASURE HUNT (GROUND)	Certified	42.56			416	1	2.00	0.00	1
23	ZZUN4792	1	CATACOMBS PANEL INSERT	Certified	23.02			250	1	0.50	0.00	1
24	ZZCH4095	1	CENTERLINE PIPE WALL BARRIER	Certified	28.74			71	0	0.50	0.00	0
25	ZZCH4288	1	ACCESS GATE	Certified	17.34			65	0	0.50	0.00	0
26	ZZCH4456	1	UPPER SILO CLIMBER EXTENDED BARRIER	Certified	30.28			75	0	0.50	0.00	0



Camelot

Design Number: 350-1619A - Compliance and Technical Data

Reference Document: ASTM F1487

Ref. No.	Part No.	Qty.	Description	Unit ASTM Status	Total Weight (lbs)	Pre-Consumer Recycled Content (lbs)	Post-Consumer Content (lbs)	CO2e Footprint (kgs)	Users	Install Hours	Concrete (Yds3)	Active Play Events
27	ZZCH4745	1	CONTAINMENT PIPE WALL (HEX TOWER)	Certified	36.60			102	0	0.50	0.00	0
28	ZZCH6756	1	4ft GEO CLIMBER	Certified	114.52			528	2	2.00	0.09	1
29	ZZCH6996	1	GEO VERTICAL CLIMBER (48in DK)	Certified	57.76			217	1	1.00	0.00	1
30	ZZCH7006	1	GEO ARCH CLIMBER (48in DK)	Certified	55.71			165	1	2.00	0.06	1
31	ZZCH7945	1	UPPER SILO CLIMBER	Certified	136.94			259	1	2.00	0.00	1
32	ZZCH8449	1	THE ROPE LINK CLIMBER	Certified	34.10			374	2	1.00	0.00	1
33	ZZCH8520	2	CASTLE CLIMBER (72in DECK)	Certified	181.38			1,469	4	0.00	0.00	2
34	ZZCH5850	1	90 DEGREE HORIZONTAL LOOP LADDER	Certified	67.90			198	2	1.00	0.00	1
35	ZZCH5960	1	OVERHEAD EVENT ACCESS LADDER (24in DECK)	Certified	23.52			69	1	1.50	0.06	0
36	ZZUN7027	1	DROP ZONE (72in DECK)	Certified	216.32			2,299	2	2.00	0.21	1
37	ZZCH6798	1	SPIN CENTRAL - CSA (CH)	Certified	54.76			324	1	0.50	0.00	1
38	ZZCH6597	1	6ft ADVENTURE BRIDGE w/ISO43 CHAIN	Certified	178.54			743	2	3.00	0.00	1
39	ZZCH6967	1	6ft GEO ARCH BRIDGE	Certified	275.84			881	2	1.50	0.00	1
40	ZZCH8530	1	DRAWBRIDGE	Certified	183.31			621	4	3.00	0.06	1
41	ZZCH4467	1	GROUND TO GROUND BABBLE-ON	Certified	43.15			240	2	1.50	0.00	1
42	ZZCH4557	1	8in BELL (POST MOUNT)	Certified	5.15			44	1	0.25	0.00	1
43	ZZCH4559	1	10in BELL (POST MOUNT)	Certified	6.87			49	1	0.25	0.00	1
44	ZZCH4587	1	DRUM PANEL (GROUND LEVEL)	Certified	44.64			407	2	1.00	0.00	1
45	ZZCH8500	3	CASTLE ARCH	Certified	70.80			773	0	1.50	0.00	0
46	ZZCH8506	18	CASTLE CAP	Certified	60.30			841	0	4.50	0.00	0
47	ZZCH8537	2	POST FLAG - CROWN	Certified	24.60			258	0	0.50	0.00	0
48	ZZCH8538	1	POST FLAG - LION	Certified	12.30			129	0	0.25	0.00	0
49	ZZCH9170	2	24in ACCESS STEPPED PLATFORM (DECK TO DECK)	Certified	270.48			592	2	4.00	0.00	0
50	ZZCHGUID	1	CHALLENGER GUIDELINES	N/A	0.00			1	0	0.25	0.00	0
51	ZZUN9910	1	SURFACING WARNING LABEL KIT	Certified	0.05			1	0	0.25	0.00	0
52	ZZUN9930	1	PIPE SYSTEMS MAINTENANCE KIT W/ AEROSOL	N/A				90				



Camelot

Design Number: 350-1619A - Compliance and Technical Data

Reference Document: ASTM F1487

Ref. No.	Part No.	Qty.	Description	Unit ASTM Status	Total Weight (lbs)	Pre-Consumer Recycled Content (lbs)	Post-Consumer Content (lbs)	CO2e Footprint (kgs)	Users	Install Hours	Concrete (Yds3)	Active Play Events
Totals:					6,645.56	936	1,638	28,781	89	111.25	4.37	26
					2,990.50 Kg	421 Kg	737 Kg	29 Metric Tons			3.32 m3	



Camelot

Design Number: 350-1619A - Compliance and Technical Data

Reference Document: ASTM F1487

Ref. No.	Part No.	Qty.	Description	Unit ASTM Status	Total Weight (lbs)	Pre-Consumer Recycled Content (lbs)	Post-Consumer Content (lbs)	CO2e Footprint (kgs)	Users	Install Hours	Concrete (Yds3)	Active Play Events
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ASTM F1487

The lay-out for this custom playscape, design number 350-1619A, has been configured to meet the requirements of the ASTM F1487 standard. In addition, each of the above components listed as "Certified" have been tested and are IPEMA certified. Components listed as "Not Applicable" do not fall within the scope of the ASTM F1487 standard and have not been tested. IPEMA certification can be verified on the IPEMA website, www.ipema.org. In the interest of playground safety, IPEMA provides a Third Party Certification Service which validates compliance.

2010 ADA Standards for Accessible Design

The lay-out was also designed to meet the 2010 Standards published 15-Sep-2010, by the Department of Justice when installed over a properly maintained surfacing material that is in compliance with ASTM F1951 "Accessibility of Surface Systems Under and Around Playground Equipment" as well as ASTM F1292, "Impact Attenuation of Surfacing Materials Within the Use Zone of Playground Equipment", appropriate for the fall height of the structure.

Installation Times

Installation times are based on one experienced installer. A crew of three experienced individuals can perform the installation within the given time, each member working 1/3 of the given hours. [Eg. Installation Time = 30 hours. For a crew of three, each member will work 10 hours on the installation for a total of 30 hours on the project.]

Carbon Footprint

The CO2e (carbon footprint given in Kilograms and Metric Tons) listed above is a measure of the environmental impact this play structure represents from harvesting raw materials to the time it leaves our shipping dock. Playworld Systems nurtures a total corporate culture that is focused on eliminating carbon producing processes and products, reducing our use of precious raw materials, reusing materials whenever possible and recycling materials at every opportunity. Playworld Systems elected to adopt the Publicly Available Specification; PAS 2050 as published by the British Standards Institute and sponsored by Defra and the Carbon Trust. The PAS 2050 has gained international acceptance as a specification that measures the greenhouse gas emissions in services and goods throughout their entire life cycle.

Pre-Consumer Recycle Content

A measurement, in pounds, that qualifies the amount of material that was captured as waste and diverted from landfill during an initial manufacturing process and is being redirected to a separate manufacturing process to become a different product. E.g. 100% of our Aluminum Tubing is made from captured waste material during the manufacturing process of extruded Aluminum products such as rods, flat bars and H-channels.

Post-Consumer Recycle Content

A measurement, in pounds, that qualifies the amount of material that was once another product that has completed its lifecycle and has been diverted from a landfill as a solid waste through recycling and is now being used in a Playworld Systems' product. E.g. **20% to 40% of the steel in our steel tubing and sheet steel have been diverted from landfills. Automobiles are scrapped and recyclable steel is purchased by the steel mill that produces our raw product.

** The amount of Post-Consumer recycled steel fluctuates daily based on the availability of the recycled steel.

