

# Alliance

IPL-1560

Equipment Manufacturer





Playworld Systems, Inc.  
 1000 Buffalo Road  
 Lewisburg, PA  
 17837-9795 USA

EQUIPMENT SIZE:

USE ZONE:  
**21,53M x 8,34M**

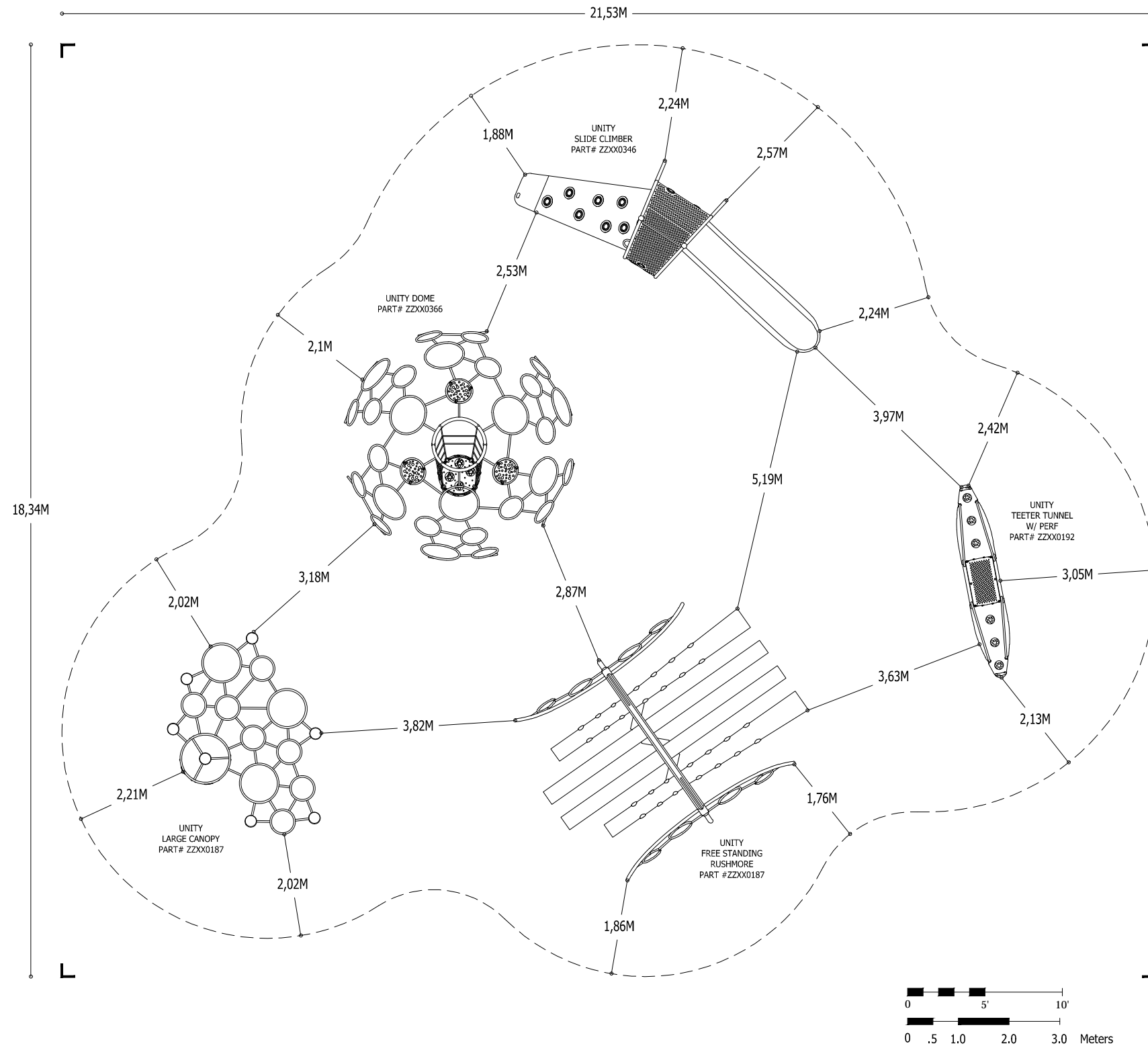
AREA:  
**262,09 SqM.**

PERIMETER:  
**63,30M**

FALL HEIGHT:  
**2,23M**

USER CAPACITY:  
**52**

AGE GROUP:  
**2-14**



**CONCORDIA CORBORAT**  
 INTERNATIONAL CATALOG PRE-DESIGN

✓ EN-1176



PROJECT NO:  
**IPS-1560A**

SCALE:  
**1:100**

DRAWN BY:  
**M. MERTZ**

Paper Size

DATE:  
**11-SEP-15**

**A3**

\*PLAYGROUND SUPERVISION REQUIRED

# Concordia Corroborat

Design Number: IPS-1560A - Bill Of Material

Ref. No.	Part No.	Description	Quantity
<b>Additional Tool &amp; Maintenance Kits</b>			
1	ZZCHGUID	CHALLENGER GUIDELINES	1
2	ZZUN9910	SURFACING WARNING LABEL KIT	1
3	ZZUN9935	PIPE SYSTEMS MAINTENANCE KIT W/O AEROSOL	1
4	ZZXX0109	EN-1176 LABEL	1



# Concordia Corroborat

Design Number: IPS-1560A - Compliance and Technical Data

Reference Document: EN1176:2008

Ref. No.	Part No.	Qty.	Description	Unit EN Status	Total Weight (lbs)	Pre-Consumer Recycled (lbs)	Post-Consumer Content (lbs)	CO2e Footprint (kgs)	Users	Install Hours	Concrete (Yds3)	Active Play Events
1	ZZXX0183	1	UNITY RUSHMORE	Certified	1,170.18			7,319	18	28.00	1.32	1
2	ZZXX0187	1	UNITY LARGE OVERHEAD CANOPY	Certified	608.08			1,212	13	9.50	0.84	1
3	ZZXX0192	1	UNITY TEETER TUNNEL W/ PERF TOP	Certified	718.65			2,127	0	12.00	0.78	0
4	ZZXX0346	1	UNITY SLIDE CLIMBER	Certified	892.51			3,422	10	7.50	0.00	1
5	ZZXX0366	1	UNITY DOME	Certified	600.17			2,878	17	20.00	1.80	1
6	ZZCHGUID	1	CHALLENGER GUIDELINES	N/A	0.00			1	0	0.25	0.00	0
7	ZZUN9910	1	SURFACING WARNING LABEL KIT	N/A	0.05			1	0	0.25	0.00	0
8	ZZUN9935	1	PIPE SYSTEMS MAINTENANCE KIT W/O AEROSOL	N/A				57				
9	ZZXX0109	1	EN-1176 LABEL	Certified	0.01			0	0	0.50	0.00	0
<b>Totals:</b>					<b>3,989.65</b>	<b>646</b>	<b>1,205</b>	<b>17,016</b>	<b>58</b>	<b>78.00</b>	<b>4.74</b>	<b>4</b>
					<b>1,795.34 Kg</b>	<b>291 Kg</b>	<b>542 Kg</b>	<b>17 Metric Tons</b>				<b>3.60 m3</b>



# Concordia Corroborat

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Ref. No.	Part No.	Qty.	Description	Unit EN Status	Total Weight (lbs)	Pre-Consumer Recycled Content (lbs)	Post-Consumer Content (lbs)	CO2e Footprint (kgs)	Users	Install Hours	Concrete (Yds3)	Active Play Events
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## EN1176:2008

This custom structure, drawing number IPS-1560A, has been designed to meet the general safety requirements of EN1176:2008. These requirements have been established with the consideration of the risk factor on available data. The items listed as certified have been reviewed and approved by a third party certification service. In addition to the product listing the overall layout and design of this structure, as shown in the plan, was completed in accordance with the general safety requirements of EN1176:2008.

## Installation Times

Installation times are based on one experienced installer. A crew of three experienced individuals can perform the installation within the given time, each member working 1/3 of the given hours. [E.g. Installation Time = 30 hours. For a crew of three, each member will work 10 hours on the installation for a total of 30 hours on the project.]

## Carbon Footprint

The CO2e (carbon footprint given in Kilograms and Metric Tons) listed above is a measure of the environmental impact this play structure represents from harvesting raw materials to the time it leaves our shipping dock. Playworld Systems nurtures a total corporate culture that is focused on eliminating carbon producing processes and products, reducing our use of precious raw materials, reusing materials whenever possible and recycling materials at every opportunity. Playworld Systems elected to adopt the Publicly Available Specification; PAS 2050 as published by the British Standards Institute and sponsored by Defra and the Carbon Trust. The PAS 2050 has gained international acceptance as a specification that measures the greenhouse gas emissions in services and goods throughout their entire life cycle.

## Pre-Consumer Recycle Content

A measurement, in pounds, that qualifies the amount of material that was captured as waste and diverted from landfill during an initial manufacturing process and is being redirected to a separate manufacturing process to become a different product. E.g. 100% of our Aluminum Tubing is made from captured waste material during the manufacturing process of extruded Aluminum products such as rods, flat bars and H-channels.

## Post-Consumer Recycle Content

A measurement, in pounds, that qualifies the amount of material that was once another product that has completed its lifecycle and has been diverted from a landfill as a solid waste through recycling and is now being used in a Playworld Systems' product. E.g. \*\*20% to 40% of the steel in our steel tubing and sheet steel have been diverted from landfills. Automobiles are scrapped and recyclable steel is purchased by the steel mill that produces our raw product.

\*\* The amount of Post-Consumer recycled steel fluctuates daily based on the availability of the recycled steel.

